



Calibration Master Assembly

Question: Why is it so important to have my Micro-Poise Cal-Master and weights re-certified?

Why: You may be sending your customers bad product. A Calibration Master is a precision measuring

tool that requires cleaning and inspection by a Micro-Poise Quality Engineer on a regular basis. Your Cal-Master can be out of tolerance due to wear during normal usage and by accidental damage. Only a certified Cal-master should be used to ensure Dyne 10 (accuracy) and Dyne 20

(repeatability) are performed properly.

When: Annually. Your Cal-Master and matching weights must be calibrated and certified once a year.

Be sure to check the expiration date written on your official calibration certificate.

What: Verify offsets, radius, maintenance of flat face, roundness of bore, replacement of broken locator

pins, repair of weights, and replacement of broken weight knobs.

Interesting Fact: The buildup of dirt can cause your Cal-Master to be out of spec. Your tooling needs to be cleaned

before each use. Micro-Poise offers two styles of tooling cleaner: standard and a new "Green"

version, please ask your customer service representative for details.

Did you know? Micro-Poise can manufacture new Cal-Masters for competitor's machines.

How: Contact your local Micro-Poise office or by email <u>micropoise.csdsales@ametek.com</u> for your

Return Authorization Number (RMA) and have your Cal-Master and Weights sent back.

We are here to help: Micro-Poise now labels every Cal-Master with your recertification date for your

convenience. If you are unable to locate your certificate Micro-Poise can advise you of the

expiration date or send you a new copy for your quality records and planning schedule.

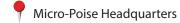
Part Numbers Description

CERTS-CALASSY CAL ASSY CERTIFICATION/TRACEABILITY

11-23910-2-CS TOOLING CLEANER NON –HAZ (CASE)

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